Blitz™ Code Machine

- The Blitz™ is HPC’s second generation of the 1200CM Code Machine with several additional features. Both the depth and spacing shafts have fewer threads per inch, which means that substantially fewer revolutions are needed to achieve the full range of travel.
- Has a shoulder gauge with safety cut-off switch, Softie™ deburring brush, & safety shield.
- Cuts by actual manufacturers' depths and spaces.
- With rotating cutter head, the Blitz™ can make high security angle cuts.
- Ease of changing from one manufacturer’s specifications to another can be set up in 10 to 30 seconds without wasting any key blanks.
- Uses code cards which are inserted in the code machine. These cards with depth and space indicators have all the pertinent information such as cutter, jaw, code series, blanks, and any special information that is needed.
- Includes CW-14MC 100° large key cutter, CW-1011 90° small key cutter, binder including 142 manufacturer code cards & 8 micrometer cards.
- With optional accessories the Blitz™ can cut flat steel keys, Medeco® Biaxial®, Schlage Primus®, as well as many other specialty keys.
- Size: 12”W x 14”D x 9”H
- Motor: 20VAC (1/6 hp, 3.5 amps)

Codemax™ Computerized Code Machine

- Based on the industry standard 1200CM/Blitz™ Machine, the CodeMax™ is the original computerized code machine.
- CodeMax™ has an internal computer chip that contains Depth & Space Data (DSD) for more than 900 different lock types.
- The machine accommodates keys with up to 14 spaces and 14 depths
- With micrometer function in both inch and metric formats. This versatility allows it to cut virtually all standard vehicle, commercial, residential, and furniture keys throughout the world.
- Equipped with a shoulder gauge safety switch. This feature ensures the shoulder gauge is out of the way before you start cutting a key.
- Best utilized when you connect it to your PC. Machines come with a 25 foot 9-pin serial cable for connection to your computer.
- HPC has many software programs that interface with the machine.
- The “feed rate” (the speed at which the key approaches the cutter) can be adjusted to move faster or slower depending on the type of key you are cutting.
- Includes CW-14MC 100° large key cutter, CW-1011 90° small key cutter, CW-90MC 90° large key cutter, CW-20FM 70° Sargent key cutter, CW-47 70° automotive key cutter.
- Optionally the CodeMax™ can cut contour (laser) cutting for automotive keys with optional accessories.
**Power Speedex® Semi-Automatic Duplicator**

- Has spring-loaded carriage with safety release. This design allows the carriage to move smoothly with the use of one hand when cutting keys.
- 4-Way jaws enable it to hold a large variety of different key blanks, including double sided keys.
- Reversible copy dog allows you to cut flat steel keys with the optional slotting cutter kit (CW-16KIT).

**Mini Groove High Security Duplicator**

- Compact, fully portable duplicator for high-security, laser-cut automotive keys.
- Powered by an internal 12 volt battery that is supplied with the machine.
- Can be directly wired to the battery in service vehicles using included DC cable.
- Versatile jaws hold virtually all 2-track and 4-track internal and external keys.
- Integral light on the tracing side illuminates the original key to easy follow the tracks of the key.
- For automotive keys that operate Mercedes-Benz, BMW, Audi, Lexus, Infiniti, Acura and others.
- Jaws have multiple slots for tip gauging different length keys and retaining plate to help secure difficult to hold keys.
- Battery: 12V, 7.2 amps
- Input: 120VAC, 80Z
- RPM: 1800
- Cutter: 3/32” Diameter
- Weight: 25 lbs
- Machine Size: 7H x 7W x 13D

**Econo Tubular Machine**

- Duplicates 7-pin standard size tubular keys with spaces in any position and cuts of any depth.
- Can also duplicate a key from an HPC pick.
- Provides an economical key cutting solution for standard size tubular keys.
- Motor: 115VAC (1/15 hp, 2 amps)
- Weight: 10 lbs

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**Code Punch Machine**

- Patented code card system allows an easy changeover from one manufacturer to another.
- Compact and completely portable; weighs only 13 lbs.
- No electricity needed; can be used anywhere.
- Able to be transported easily
- Includes: PCH-14 for large standard keys, & PCH-1011 for small standard keys, PCH-47 for foreign automotive, 100 code cards along with 4 micrometer cards
- Measures: 6”W x 12”D x 6-1/4”H.
- Shipping Weight: 20 lbs

**Mfg # | EZ #**

- 1200PCH | 028830

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**Mfg # | EZ #**

- 9180MC | 064828

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**Mfg # | EZ #**

- 8000MGDC | 087062

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**Mfg # | EZ #**

- 747E [HPC] | 061576
Key Machine Cutters, Parts, & Accessories

Key Machine Cutters

- CW-23RM: Rotary File, O.D. 2-1/4", Thick. .250", Hole 1/2", Use 2184CD, 4 1/2, 9120, 2584CV, EZ# 004713

Key Machine Accessories

- Easy to use tool kit for use with all Blitz™ and 1200CM code machines.
- Designed to quickly and accurately diagnose whether your machine is out of calibration.
- When out of calibration the kit is used to calibrate your machine or determine whether factory service is needed.

TYX3
- Made of Tylon-X, this carbide impregnated brush de-burrs faster, smoother, and lasts 6 times longer than wire.

Parts

- BBW2: Thrust Bearing Set, Mfg# 004573
- CM1054MA: Tip Stop, Mfg# 004680
- SNK3: Standard Wing Nut, Mfg# 005217

The Pocket Size Decoder Kit determines the original factory depths of most popular keys when re-keying new or worn cylinders.
- Lowering the depth pin into each cut, from bow to tip, will indicate the correct depths in the window at the top.
- Pivoting depth pin allows for easy decoding of Medeco® angles.
- Each information cards also lists the manufacturers depth and space specifications.
- Supplied with plastic carrying case, 3 shims, and 111 information cards.

Mfg # | Description | EZ #
--- | --- | ---
CMB CK | Calibration Kit | 064176
HKD75 | Key Decoder | 026420
TYX3 | Deburring Brush | 005324
**Code, Master Key, & Key Tracking Software**

### Code Software Suite

- CodeSource is a comprehensive suite of programs providing the lockshop with an information source to make their job easier and more productive.

**CodeSource Software**

- The most comprehensive code retrieval program with a database of millions and millions of codes.
- Codes can be searched for by: Code Number, Lock Manufacturer, Vehicle Manufacturer, Application, Key Blank, Bitting or Partial Bitting, Code Card or Codemax DSD number.
- Image of key blank and keyway are included to aid in proper identification.
- An illustration of the cut key is included to help verify accuracy.
- Can be installed on a stand-alone PC or network server.
- Cuts can be downloaded to Blue Shark, Codemax, and ITL computerized key machines.

**Mfg #**

**EZ #**

| CS CD | 062545 |

### Master Key Generation Software

- Creating master key systems on paper is time consuming and prone to costly mistakes. Masterking will create complex systems consisting of thousands of bittings in mere seconds.
- Database of 175 lock types from more than 50 lock manufacturers.
- Handles locks containing 4, 5, 6, 7, or 8 chambers.
- Uses Manufacturer specifications but allows editing of settings.
- Systems can be downloaded to Codemax or Blue Shark for automatic key cutting of systems.
- Displays change keys, block masters, row masters, vertical & horizontal group masters, page masters, multi-page masters, and TMK in page format.
- Supports cross keying, total position progression, rotating constants, and sectional master keying.
- Computes driver and control pins in I/C Core systems.
- Allows exporting of system to Excel and other formats.
- Descriptions can be entered by each bitting.
- Allows manual entry of existing systems.
- Includes “How to Create Master Key Systems” CD which explains the fundamentals of creating systems.

**Mfg #**

**EZ #**

| MKCD | 074355 |

### Key Tracking Software

- Allows custom codes series to be created. From there you can access all the key cutting information including printing custom code cards.

**Other Suite Components**

- KeyChoice™ Key Blank Cross Reference: Has tens of thousands of key blank numbers from 20 most popular key blank manufacturers. Identify suitable alternative key blanks. Record the location of key blanks in the shop.
- Cardware™ Card Generation: Prints code cards for: 1200CMB, 1200PCH, & HKD75. Create your own custom cards.
- Interactive Depth & Spacing Guide: Key cutting information for more than 900 different locks.
- Car Opening Authority®: Contains opening techniques for the latest 15 years of virtually every car, truck, & SUV on the road. Has concise diagrams.

**KeyChoice™ Key Blank Cross Reference**

- CodeSource is a comprehensive suite of programs providing the lockshop with an information source to make their job easier and more productive.
- CodeSource Software
  - The most comprehensive code retrieval program with a database of millions and millions of codes.
  - Codes can be searched for by: Code Number, Lock Manufacturer, Vehicle Manufacturer, Application, Key Blank, Bitting or Partial Bitting, Code Card or Codemax DSD number.
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**Mfg #**

**EZ #**

| MKCD | 074355 |

**Cardware™ Card Generation**

- Provides complete management of keys, key holders, & door locations.
- See who has access to a locations.
- See which keys have been issues and which keys remain on hook.
- Work orders can be given to track cylinder installation and cut keys.
- Interfaces with Masterking, Codemax, & Blue Shark to make an all encompassing key production and tracking suite.
- Can be used on a single PC or located on a network server. Access levels can be set to restrict key bitting and other information for clerical users.
- Concurrent views of up to 6 different windows to see lists of personnel, keys, key sets (rings), locks, locations, & keying information.
- A large variety of detailed reports provide concise information.
- Information can be imported and exported in delimited formats.

**Mfg #**

**EZ #**

| KTCD | 076839 |
**Mortise Cylinder Tap & Die Set**

- Mortise Cylinder Lock Tap & Die Set is designed to re-tap lock cases and re-thread cylinders.
- Tap can easily be twisted into a stripped lock case cutting new usable threads.
- Holding Fixture secures a stripped mortise cylinder in vise in order to use the Die to repair the threads.
- CLTD5 includes tap, die, and holding fixture in a metal case.
- CLT4 is the tap only.

<table>
<thead>
<tr>
<th>Mfg #</th>
<th>Description</th>
<th>EZ #</th>
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</thead>
<tbody>
<tr>
<td>CLT4</td>
<td>Lock Case Re-Tapping Die</td>
<td>004673</td>
</tr>
<tr>
<td>CLTD5</td>
<td>Complete Tap &amp; Die Kit</td>
<td>004672</td>
</tr>
</tbody>
</table>

**Graphite Lubricant**

- Rubber graphite gun is spill proof, refillable, & clog proof.
- Use gun prior to picking to loosen pin or wafers.
- Excellent lubricant for key machines.
- Contains 1/3 oz. of natural graphite

<table>
<thead>
<tr>
<th>Mfg #</th>
<th>Description</th>
<th>EZ #</th>
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</thead>
<tbody>
<tr>
<td>GG16</td>
<td>Bulk Graphite</td>
<td>004852</td>
</tr>
<tr>
<td>HGG</td>
<td>Graphite Gun</td>
<td>004880</td>
</tr>
</tbody>
</table>

**Wall Safe**

- Wall Safe is constructed of heavy gauge steel with all locking and hinge points constructed of dual reinforced steel.
- The door face (lip) and lock area are 14 gauge steel, with the interior box being 18 gauge steel.
- True flush mounted with the hinge and lock below the surface.
- Weight: 12 lb.

**Emergency Key Box**

- Bright Red emergency key box is designed to secure a restricted key and make it available when it is urgently needed.
- When emergency access is required the plexiglas is broken with the attached hammer.
- Size: 6.625"H x 5.75"W x 2"D

<table>
<thead>
<tr>
<th>Mfg #</th>
<th>Description</th>
<th>EZ #</th>
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</thead>
<tbody>
<tr>
<td>511</td>
<td>Emergency Box</td>
<td>005478</td>
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<tr>
<td>511GLASS</td>
<td>Plexiglas Only</td>
<td>026435</td>
</tr>
</tbody>
</table>

**Stamps**

- Stamps aligner™ XL holds two keys securely on the universal stamping plate with the stamps being held in the index block resulting in evenly spaced and perfectly aligned characters on the key.
- Universal plate can be removed to have two openings which are designed to hold rim and mortise cylinders.

- Stamps are made of heavy duty hardened steel stock that is zinc plated for years of service.
- Size: 3/8" x 5/8" with 1/16" characters

<table>
<thead>
<tr>
<th>Mfg #</th>
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<th>EZ #</th>
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<tbody>
<tr>
<td>HCF3/32</td>
<td>3/32&quot; Number Stamp Set</td>
<td>061715</td>
</tr>
<tr>
<td>HCL3/32</td>
<td>3/32&quot; Letter Stamp Set</td>
<td>061718</td>
</tr>
<tr>
<td>LDNC</td>
<td>Do Not Copy Stamp</td>
<td>026424</td>
</tr>
<tr>
<td>LDND</td>
<td>Do Not Duplicate Stamp</td>
<td>005014</td>
</tr>
<tr>
<td>LMS</td>
<td>Master Stamp</td>
<td>026425</td>
</tr>
<tr>
<td>SA7XL</td>
<td>Stamp Aligner XL</td>
<td>083730</td>
</tr>
</tbody>
</table>

**Graphite Lubricant**

- Bulk graphite contains 1 lb. of microspray, high quality pure graphite in a can.

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<table>
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Key Keepers

KEPM2
• Drop Box prevents lost, misplaced, or stolen keys.
• Made of heavy gauge steel with charcoal grey baked enamel finish.
• Slot on the box is large enough to accommodate keys on a ring.
• Security flange prevents fishing for keys.
• Box has three mounting holes so that box can be secured to a wall.
• Size: 7.25”H x 4.125”W x 3.375”D
• Slot Opening: 2.25” x .5”

KEP 12
• Over Door Key Keeper™ for storage of keys.
• Box is installed over the top edge of the door. When the door is closed, the top mounting screws are hidden.
• Box is made of heavy gauge steel with sturdy piano hinged door.
• Finished in glossy white.
• Size: 3.25”H x 2.5”W x 2”D

KEP 12 95
• Drop Box prevents lost, misplaced, or stolen keys.
• Made of heavy gauge steel with charcoal grey baked enamel finish.
• Slot on the box is large enough to accommodate keys on a ring.
• Security flange prevents fishing for keys.
• Box has three mounting holes so that box can be secured to a wall.
• Size: 7.25”H x 4.125”W x 3.375”D
• Slot Opening: 2.25” x .5”

File Cabinet Locking Bar
• Security locking bar for file cabinets is quickly installed on steel or wood file cabinets, blueprint cabinets, or tool cabinets.
• Made of heavy duty 1/2” x 1 1/2” channel steel.
• SLB44 Size: Measures 59.875”.
• SLB45 Size: Measures 51.5”.

Utility & ID Tags

ERD Tags
• Metal rim utility tags are manufactured from heavy stock with a smooth writing surface.
• Has an attached string, looped and knotted.
• Ideal for use as price or property tags.

EYS Tags
• Heavy card stock with 2 metal grommets and snap hook.
• Both ERD & EYS tags are packed 100 per box.

Give-a-Way Rings
• Manufactured from .0475” diameter hardened spring steel wire.
• Bright zinc plated to resist tarnishing.
• Inexpensive so that they can be given away with every key cut.
• Packed 1000 per box.

Large Key Rings
• Large Key Rings are made of half-hard steel.
• Threaded fastener screws either to the left or the right allowing access on both sides or the ring.
• 11” Ring will hold about 260 keys.

Key Blank Inventory Tags
• Quick visual method of controlling key blank inventory.
• Bright yellow tags fit directly on the hook in front of your determined “order point”.

Mfg# Keeper Type Keying EZ #
KEPM2 301 Drop Box KA 301 035579
KEP 12 95 Over Door Storage KA 3395 004981
KEP 12 96 Over Door Storage KA 3396 004979

Mfg # Size EZ #
ERDO 1” 004812
ERD1 1-13/16” 004813
ERD2 1-1/2” 004814
EYS6 1-1/4” 004819

Mfg # Size EZ #
GAK4 3/4” 004850
GAK6 1” 004851

Mfg # Drawers EZ #
SLB44 4 005178
SLB45 5 100093

Mfg # EZ #
INV1 004946
**Single & Double Tag Key Cabinets**

- Heavy gauge steel construction with piano hinged doors and key panels provide a sturdy location to secure keys.
- Key tags in the cabinets are made of white plastic and are numbered for easy identification. Each tag has a nickel plated snap which can hold multiple keys.
- Key Racks are slotted to store key tags uniformly for immediate identification.
- “Out Key” Control Tags are used to record when a key is removed from a cabinet, by whom, and when it will be returned.
- Lock Location record supplied with cabinet allows the user to specify what each key opens.
- Supplied with a key retaining 5-wafer cam lock or a 7-pin tubular lock with popout T-Handle on 260X, 500 & 730 models.
- The finish of the unit is neutral sand in a durable powder coat textured application.
- Supplied with necessary hardware for wall mounting.
- * Expandable to 330 with optional Kekab-A Replacement Single Key Tags

<table>
<thead>
<tr>
<th>Mfg #</th>
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<th>EZ #</th>
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<tr>
<td>KEKAB8</td>
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<td>KEKAB30</td>
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<td>KEKAB T60</td>
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<td>160*</td>
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<td>KEKAB730</td>
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</table>

**KEKAB T80**  
(T60 Model Stocked)  
- The two tag system is manufactured with the same construction as the single tag systems to provide a secure place for key storage.
- Two tag key cabinet has red “permanent” key tag that remains in the cabinet, and a white “loaner” tag that is given out.
- A 3-ring binder contains the information for keys, locations, & the personnel that holds the keys.

**Replacement Single Key Tags**

<table>
<thead>
<tr>
<th>Mfg #</th>
<th>Number</th>
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<tbody>
<tr>
<td>PLT1</td>
<td>Plain</td>
<td>005124</td>
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<td>NT1 120</td>
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<td>61-80</td>
<td>005101</td>
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</tr>
<tr>
<td>NT1 321 340</td>
<td>321-340</td>
<td>035588</td>
</tr>
</tbody>
</table>

**KEKAB KK65**  
- Has all the same functionality of regular key cabinets but is locked using a standard 1” mortise cylinder with an Adams Rite cam.
- Longer cylinders can be accommodated by using spacer rings (not supplied).
Key Cabinets, Latch & Cylinder Protection

Combination Key Cabinet
- Has all the same functionality of regular key cabinets but is locked with a 4 wheel lock combination lock capable of 10,000 available combinations
- Key Capacity: 65 Keys
- Dimensions: 17” x 13” x 3.25”

Horizontal & Vertical Kekab® Series
- Has all the same functionality of regular key cabinets but are ideal for narrow areas such as between doorways and in corners.

Outswing Latch Guard
- For doors using spring latch locks needing the added protection of a latchbolt guard.
- Flanges of these guards keep any prying tools away from the latch.
- Screwed directly onto the edge of the door.
- Made of 18 gauge cold rolled steel with bright nickel plating.
- Size: 1-1/16" W x 5-5/8" H
- Lock Face Opening: 3"

Offset Outswing Latch Guard
- For use on vestibule doors with projecting door casings; for doors that are not flush with the frame.
- Made of 16 gauge cold rolled steel with a silver finish.
- Overall length extends 3” beyond the average lock face, protecting against unauthorized, forcible entry.
- Size: 14”H x 1-13/16”W

Heavy Duty Latch Guard
- Offers maximum resistance to prying and forcing.
- Constructed from 2 pieces of cold rolled steel, welded and then finished in a baked matte bronze.
- Mounts on the door with 2 carriage bolts that are attached on the inside with a nut and cap nut.
- Four woods screws secure the guard to the edge of the door.
- Size: 14” H x 1.75”W

Cylinder Protection
- Dorgard II™ provides protection for lock cylinders on narrow stile aluminum doors.
- Cast steel components create a “vault” around the cylinder, virtually eliminating the possibility of unauthorized entry by removal of the cylinder or cylinder plug.
- Cast stainless steel face plate protects against drill attack.
- Plug protector made of case hardened steel rotates freely in the face plate, protecting against forcible removal of the plug.
- Affixed with hardened steel bolts through the door.
- Dorgard III™ has all the features above and includes cast one piece latch guard plate with two pins that locks door into door frame.

<table>
<thead>
<tr>
<th>Mfg #</th>
<th>Cylinder</th>
<th>Size</th>
<th>Finish</th>
<th>EZ #</th>
</tr>
</thead>
<tbody>
<tr>
<td>DG2AXS10 [HPC]</td>
<td>1”</td>
<td>1.5”W x 4.5”H</td>
<td>Silver</td>
<td>061703</td>
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<tr>
<td>DG2BXS10</td>
<td>1-1/8”</td>
<td>1.5”W x 4.5”H</td>
<td>Silver</td>
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<td>DG3APS10</td>
<td>1”</td>
<td>3”W x 8.625”H</td>
<td>Silver</td>
<td>061705</td>
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